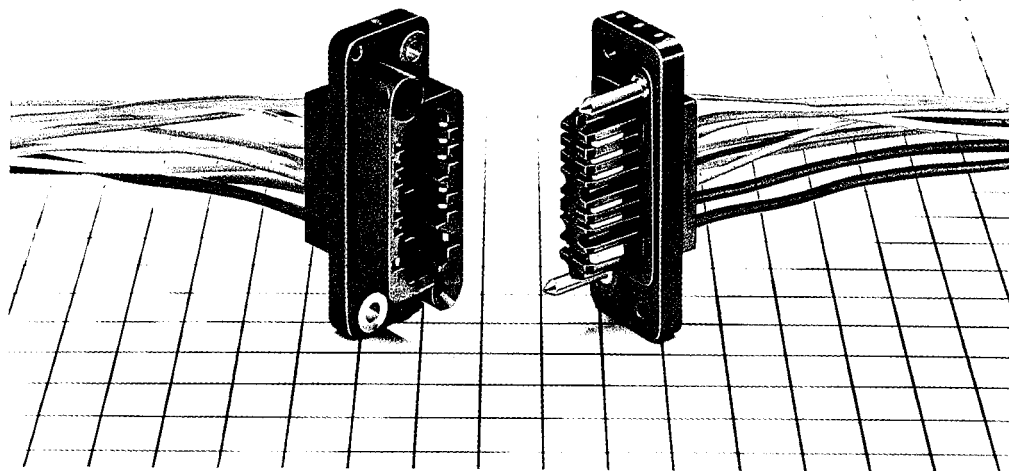


## QR/P1 SERIES CONNECTOR

Small Rectangular Multi-electrode Solderless Connectors  
for Racks and Panels

### General

QR/P1 series connectors are small and compact high density versions of original OR/P series. Available in 8, 12, 16, 24 and 32 way. Crimps terminals assure positive and reliable termination with minimum labor.



### Features

1. The coupling mechanism assures stable and reliable contact pressure through point and blade contact, in addition to smooth coupling that is sufficiently capable of dealing with variations in the coupling length specific to the plug-in connection.
2. Compact contacts due to separate power contacts from signal contacts.
3. One opposed pair (in 12 contacts), 2 pairs (in 8, 16, and 24 contacts), and 3 pairs (in 32 contacts) can be used as power supply contacts. They are spaced further apart that the others so as to have enough creeping distance to withstand a high voltage. Fire-retardant insulation materials (UL94-0) are used.
4. The Guide Pin is made of steel nickel plated to be strong enough against accidental coupling shock.
5. The mount of a receptacle housing is done through Floating Bushes. Thus, they may help to give more smooth coupling of connectors by self-adjusting function.

### Applications

PPC, Transmission and reception equipment, Data Communication, Vending Machine, Measuring Instruments, Automatic Equipment, Switchboards, etc.

## Main Specifications

General rating of QR/P1		
Contact resistance	Power unit	10m Ω or less at DC1A
	Signal unit	15m Ω or less at DC1A
Insulation resistance	5000M Ω higher at DC 500V	
Withstand voltage (for 1 min.)	Power terminal	AC 1000V
	Signal terminal	AC 500V
Rated current	Power unit	13Amax (AWG #14 use)
	Signal unit	3A
Rated voltage	Power terminal	AC 250V
	Signal terminal	AC 125V

Materials		
Insulator	Polyethylene terephthalate	Black
Terminal	Phosphor bronze	Selective gold plating with nickel underplating

Rating authorized by QR/P1 safety standards								
Safety standard		UL		CSA		TÜV		
Operating temperature range		- 10~+60℃						
Rated voltage		Power supply	AC120V	AC250V	AC125V	AC250V	AC250,DC300V	
		Signal unit					AC125V,DC150V	
Rated current	AWG # 14		10A	3A	10A	3A	10A	
	AWG # 16				8A			
	AWG # 18		3A	1A	3A	1A	5A	
	AWG # 20						2.5A	
	AWG # 22						1A	
	AWG # 24	Power supply	2A	1A	2A	1A		
		Signal unit	1A	0.5A	1A	0.5A		
	AWG # 26		1A	0.5A	1A	0.5A		—
	AWG # 28							

## Ordering Information

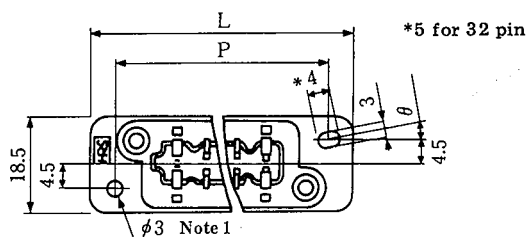
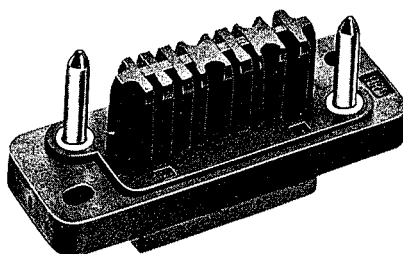
► Connector unit      QR/P1 — 12P — C — (01)  
                                  (1)                    (2) (3)                    (4)                    (11)

► Terminal              QR/P1 — PC1A — 111  
                                  (1)                    (5) (6) (7)                    (8) (9) (10)

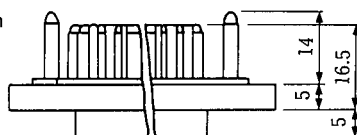
- |   |   |
|---|---|
| (1) Series name                         | (7) Crimp barrel size                                 |
| (2) No. of contacts (8, 12, 16, 24, 32) | A: For thin wires                                     |
| (3) Shape of insulator mating part      | B: For thick wires                                    |
| P: Insulated male case                  | (8) Shape   |
| S: Insulated female case                | 1: Loose piece terminal                               |
| (4) Type of termination                 | 2: Strip terminal                                     |
| C: Crimp terminal                       | (9) Applicable wire                                   |
| (5) Male/Female                         | 1: Power terminal AWG #18~#24                         |
| PC: Male crimp terminal                 | Signal terminal AWG #24~#28                           |
| SC: Female crimp terminal               | 2: Power terminal AWG #14~#16                         |
| (6) Type                                | Signal terminal AWG #20~#24                           |
| 1: Power terminal                       | (10) Surface terminal                                 |
| 2: Signal terminal                      | 1: Selective gold plating with nickel underplating    |
|   | (11) Specifications meeting UL, CSA, TÜV requirements |

## Housing

### Plug Housing



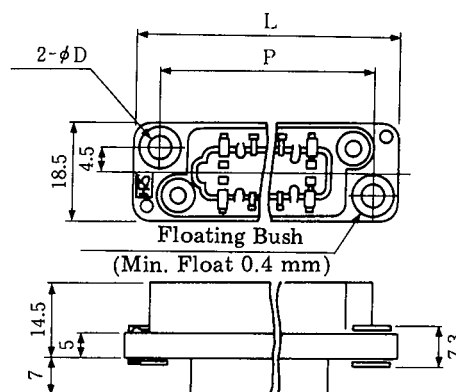
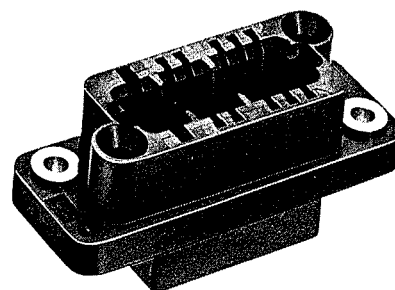
\*  $\phi 4.2$  for 32 pin



Unit:mm

HRS NO.	No. of Pin	Part No.	L	P	$\theta$
CL221-0124-0-01	8	QR/PI-8P-C(01)	46.4	36.9	13.7°
CL221-0100-2-01	12	QR/PI-12P-C(01)	51	42	12.1°
CL221-0110-6-01	16	QR/PI-16P-C(01)	57.6	48.1	10.6°
CL221-0112-1-01	24	QR/PI-24P-C(01)	68.8	59.3	8.6°
CL221-0131-6-01	32	QR/PI-32P-C(01)	85.5	76.0	6°

### Socket Housing



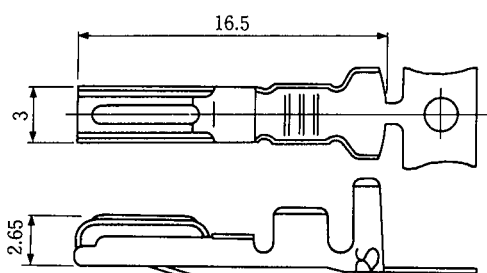
Unit:mm

HRS No.	No. of Pin	Part No.	L	P	D
CL221-0125-3-01	8	QR/PI-8S-C(01)	46.4	36.9	4.3
CL221-0101-5-01	12	QR/PI-12S-C(01)	51	42	3.3
CL221-0111-9-01	16	QR/PI-16S-C(01)	57.6	48.1	4.3
CL221-0113-4-01	24	QR/PI-24S-C(01)	68.8	59.3	4.3
CL221-0132-9-01	32	QR/PI-32S-C(01)	85.5	76.0	4.3

Note: Determine the combinations with the panel so that the mating clearance between the P side and S side is 1.5mm or less.

## Crimp Contact (Power Circuit)

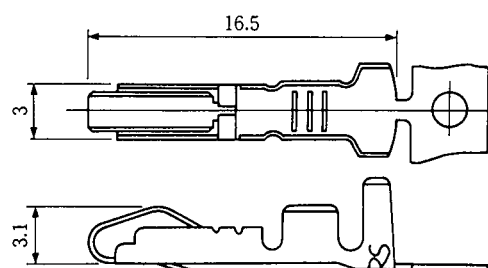
### Male Contact



Plating: Partly gold plated over nickel plating

Applicable wire	HRS No.	Part No.	Type	Packing
AWG#14-16	CL221-0114-7-12	QR/P1-PC1B-121(12)	Loose contact	100pin
	CL221-0118-8-12	QR/P1-PC1B-221(12)	Chain contact	3,000pin
AWG#18-24	CL221-0102-8-12	QR/P1-PC1A-111(12)	Loose contact	100pin
	CL221-0106-9-12	QR/P1-PC1A-211(12)	Chain contact	5,000pin

### Female Contact

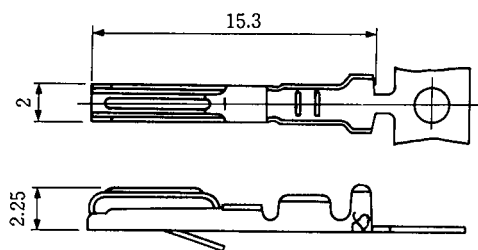


Plating: Partly gold plated over nickel plating

Applicable wire	HRS No.	Part No.	Type	Packing
AWG#14-16	CL221-0116-2-12	QR/P1-SC1B-121(12)	Loose contact	100pin
	CL221-0120-0-12	QR/P1-SC1B-221(12)	Chain contact	3,000pin
AWG#18-24	CL221-0104-3-12	QR/P1-SC1A-111(12)	Loose contact	100pin
	CL221-0108-4-12	QR/P1-SC1A-211(12)	Chain contact	5,000pin

## Crimp Contact (Signal Circuit)

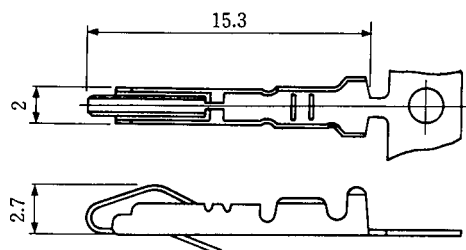
### Male Contact



Plated: Gold plated over nickel plated

Applicable wire	HRS No.	Part No.	Type	Unit
AWG#20-24	CL221-0115-0-12	QR/P1-PC2B-121(12)	Loose contact	100pin
	CL221-0119-0-12	QR/P1-PC2B-221(12)	chain contact	5,000pin
AWG#24-28	CL221-0103-0-12	QR/P1-PC2A-111(12)	Loose contact	100pin
	CL221-0107-1-12	QR/P1-PC2A-211(12)	chain contact	5,000pin

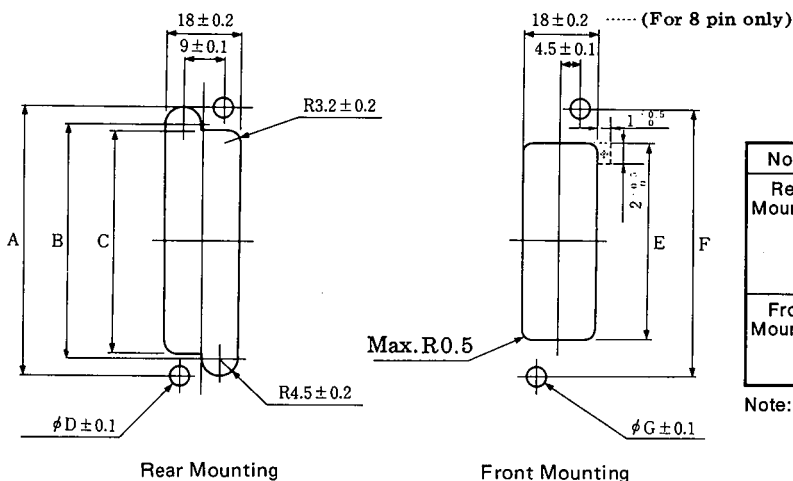
### Female Contact



Plated: gold plated over nickel plated

Applicable wire	HRS No.	Part No.	Type	Unit
AWG#20-24	CL221-0117-5-12	QR/P1-SC2B-121(12)	Loose contact	100pin
	CL221-0121-2-12	QR/P1-SC2B-221(12)	chain contact	5,000pin
AWG#24-28	CL221-0105-6-12	QR/P1-SC2A-111(12)	Loose contact	100pin
	CL221-0109-7-12	QR/P1-SC2A-211(12)	chain contact	5,000pin

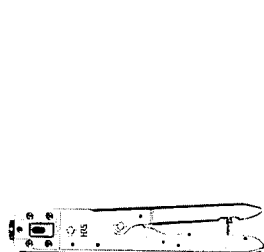
## Recommended Mounting Hole



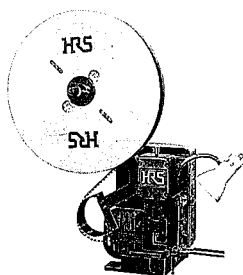
No. of Pin	8 Pin	12 Pin	16 Pin	24 Pin	32 Pin
Rear Mounting	A	36.9	42	48.1	59.3
	B	29.4	34.5	40.6	51.8
	C	28.4	33.5	39.6	50.8
	D	4.3	3.3	4.3	4.3
Front Mounting	E	22.4	27.5	33.6	44.8
	F	36.9	42	48.1	59.3
	G	4.3	3.3	4.3	4.3

Note: Panel mounting dimensions for the P insulation case are symmetrical with request to the vertical axis, in relation to the S insulation case.

## Applicable Tools



Hand crimping tool



Automatic crimping machine  
CM-105  
CL901-0005-4

Type	HRS No.	Part No.	Applicable terminay
Hand Crimp Tool	CL250-0020-0	TC-QR/P1-PC1B	QR/P1-PC1B-121
	CL250-0015-0	TC-QR/P1-PC1A	QR/P1-PC1A-111
	CL250-0022-6	TC-QR/P1-SC1B	QR/P1-SC1B-121
	CL250-0017-6	TC-QR/P1-SC1A	QR/P1-SC1A-111
	CL250-0021-3	TC-QR/P1-PC2B	QR/P1-PC2B-121
	CL250-0016-3	TC-QR/P1-PC2A	QR/P1-PC2A-111
	CL250-0023-9	TC-QR/P1-SC2B	QR/P1-SC2B-121
	CL250-0018-9	TC-QR/P1-SC2A	QR/P1-SC2A-111
Auto Crimp Machine Applicator	CL901-2529-6	AP105-QR/P1-1B-2	QR/P1-PC1B-221
	CL901-2530-5	AP105-QR/P1-2B-2	QR/P1-SC2B-221
	CL901-2527-0	AP105-QR/P1-1A-1	QR/P1-PC1A-211
	CL901-2528-3	AP105-QR/P1-2A-1	QR/P1-SC2A-211
Hand Tool	CL250-0019-1	TC-QR/P1-21	QR/P1-SC2A-211